



CUSTOM FLASHING ORDER FORM


Customer: (name and address)


Deliver to: (name and address)

Customer Order No:	Date:	Charge:
Order placed by:	Date required:	Contact Phone:
Time of order:	Internal Order No:	SFNW Rep:

1		Material/Colour:
		Thickness:
Product Code:		Girth (Final):
QP:		Number of bends:
		Qty
		Length
		lm

2		Material/Colour:
		Thickness:
Product Code:		Girth (Final):
QP:		Number of bends:
		Qty
		Length
		lm

3		Material/Colour:
		Thickness:
Product Code:		Girth (Final):
QP:		Number of bends:
		Qty
		Length
		lm

4		Material/Colour:
		Thickness:
Product Code:		Girth (Final):
QP:		Number of bends:
		Qty
		Length
		lm

Order Procedure

1. Draw Flashing in the space provided above
2. Mark all dimensions, and specify angles for ALL bends on the drawing
3. Indicate side of colour with an arrow.
4. Complete all other details

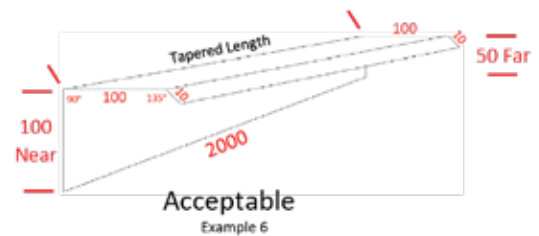
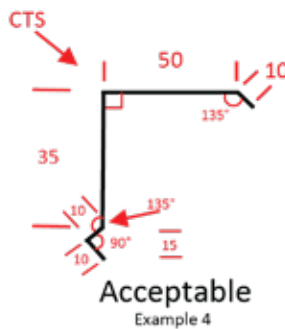
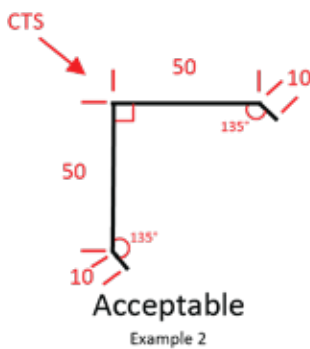
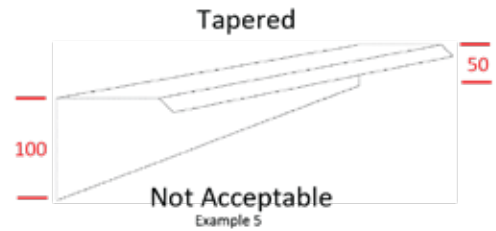
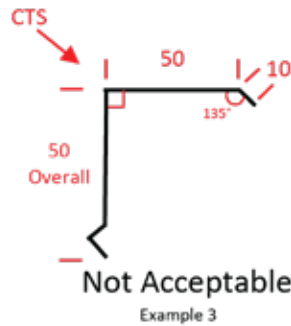
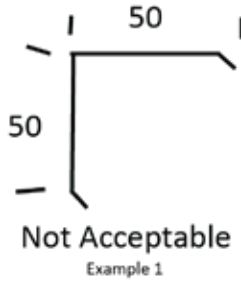
- Maximum flashing length is 8000mm
- An additional charge may apply for tapered flashings
- Fold & Crush (FNC) is charged as two folds
- Flashings are a made-to-order product, and are NON-RETURNABLE

Signature:

Date:

Flashing Drawings

Please find below examples of drawings and measurements needed when taking a flashing order.



- Please draw your flashing requirements on the front page in the space provided.
- Measurements are to be provided in millimetres
- Label in your drawing which side is the coloured side, including for Zinalume flashing. You can use the abbreviation **CTS** (colour this side)
- You should also specify the angle requirement of each fold - use the examples above as a guide
- **IMPORTANT:** Drawings should provide all **MEASUREMENTS** and **ANGLES** clearly labelled; any flashing made incorrectly from poorly drawn profiles, will incur additional charges to be remade.

Common Terms for flashings

- Slight Break, Slight Kink, Feather Bend and Slight Bend are all the same fold please label them as **Slight Break or (SB)**.
- Crush Fold, Squash Fold, Safety Edge and Fold Back are all the same fold, please label as **Crush Fold or (CF)**.
Note: a Crush Fold is a 2-Fold process and will be quoted accordingly.

Tapered Flashings

- Refer to examples 5 & 6 for a guide to tapered flashings which require more information to be folded correctly.
- Use **NEAR** and **FAR** terms when drawing
- Always draw it from left to right.
- The Tapered length **MUST** be labelled otherwise it can make 2 different flashings depending on how the drawing is interpreted at time of folding.
- Final Girth for tapered flashings is calculated from the larger of the two sides and may incur an additional charge
- Note: Our machinery cannot taper down to Zero, the smallest it can go is to 10mm.

Turn Downs

- Trimdeck/SteelClad - 35mm at 120°
- Corrugated - 20mm at 135°